



# Plibrico Company, LLC

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# Technical Data Sheet Plicast Si-Bond B RS

Product # 3349

Available Internationally As:

Plico Castable Si-Bond B RS

### Product Description:

An 80% alumina, bauxite based, low porosity, cement free castable designed for casting refractory shapes.

**Standard Packaging:** 55 # / 25 kg Bag

**Shelf Life:** 4 months

**Service Limit:** 3200 °F 1760 °C

**Contact Limit:** N/A °F N/A °C

**Bulk Density - In Service:** 172 pcf 2755 kg/m<sup>3</sup>

**Bulk Density - To Place:** 172 pcf 2755 kg/m<sup>3</sup>

**Minimum Time To Firing:** 24 hr

**Abrasion Loss after 1500°F / 815°C**  
 per ASTM C704

9 cc

Chemistry (calcined) %					
Al <sub>2</sub> O <sub>3</sub>	78.2	Alk	0.2	MgO	0.1
SiO <sub>2</sub>	18.0	TiO <sub>2</sub>	1.9	ZrO <sub>2</sub>	
CaO	0.2	P <sub>2</sub> O <sub>5</sub>		Other	
Fe <sub>2</sub> O <sub>3</sub>	1.4	SiC			

Water Range Per Standard Package		%	Quarts	Liters
Vib Casting	min			
	max			
Casting	min	5.3	1.4	1.3
	max	6.4	1.7	1.6
Pumping	min			
	max			

**Coefficient of Thermal Expansion (reversible):**

4.1 x 10<sup>-6</sup> in/in/°F / 7.4 x 10<sup>-6</sup> mm/mm/°C

Thermal Conductivity	btu*in/hr*ft <sup>2</sup> *°F	W/m°C
500°F / 260°C	11.7	1.68
1000°F / 540°C	12.2	1.76
1500°F / 815°C	12.6	1.81
2000°F / 1090°C	12.8	1.84

Temperature		Linear Change% per ASTM C113	CCS per ASTM C133		Cold MOR per ASTM C133		Hot MOR per ASTM C583	
°F	°C		psi	MPa	psi	MPa	psi	MPa
230	110	0.0	3000	21.0	710	4.9		
1500	820	-0.1	5800	40.0	1500	10.3	1400	9.7
1800	980	-0.1			1800	12.4	3100	21.4
2000	1090	-0.2			2900	20.0	4400	30.3
2500	1370	0.3			3600	24.8	1100	7.6

Other Data:

Release/Revision Date: 7 Jan 2026

Heat Up Guide: Schedule E

ASTM Class: C 401 Class G

No Cement Castable

Refractory material should be stored in a cool, dry environment.

**Note:** All data are averaged results of ASTM tests (where applicable) on laboratory specimens. Reasonable variations in data can be expected. Data is not to be used for specification purposes. Product data is periodically updated to reflect product, raw material, process and/or testing changes. Please consult your Plibrico representative to make sure you have the most current data.