



Plibrico Company, LLC

1935 Techny Road - Unit 16
 Northbrook, IL 60062
 (312) 337-9000
 www.plibrico.com

Technical Data Sheet Plicast Fast Track 50-30

Product # 14289

Available Internationally As: Plico Castable Fast Track 50-30

Product Description:

A super duty, low cement refractory castable which may be dried out / heated on an accelerated schedule and minimum cure time.

Note: Cure times less than 8 hrs will result in lower strengths (see other data).

Standard Packaging: 55 # / 25 kg Bag

Shelf Life: 9 months

Service Limit: 3000 °F 1650 °C

Contact Limit: N/A °F N/A °C

Bulk Density - In Service: 140 pcf 2243 kg/m³

Bulk Density - To Place: 140 pcf 2243 kg/m³

Minimum Time To Firing: 4 hr

Abrasion Loss after 1500°F / 815°C
 per ASTM C704

12 cc

Chemistry (calcined) %					
Al ₂ O ₃	50.7	Alk	0.6	MgO	0.1
SiO ₂	44.3	TiO ₂	1.7	ZrO ₂	
CaO	1.6	P ₂ O ₅		Other	
Fe ₂ O ₃	0.8	SiC			

Water Range Per Standard Package		%	Quarts	Liters
Vib Casting	min			
	max			
Casting	min	7.0	1.9	1.8
	max	7.8	2.1	2.0
Pumping	min	7.8	2.1	2.0
	max	8.2	2.2	2.1

Coefficient of Thermal Expansion (reversible):

3.2 x 10⁻⁶ in/in/°F / 5.8 x 10⁻⁶ mm/mm/°C

Thermal Conductivity	btu*in/hr*ft ² *°F	W/m°C
500°F / 260°C	9.2	1.3
1000°F / 540°C	9.8	1.4
1500°F / 815°C	10.6	1.5
2000°F / 1090°C	11.4	1.6

Temperature		Linear Change% per ASTM C113	CCS per ASTM C133		Cold MOR per ASTM C133		Hot MOR per ASTM C583	
°F	°C		psi	MPa	psi	MPa	psi	MPa
230	110	-0.1	5000	34.0	1100	7.6		
1500	820	-0.3	6000	41.0	1500	10.3	1800	12.4
2000	1090	-0.5			1800	12.4	2200	15.2
2500	1370	-0.2			2100	14.5	600	4.1
2900	1590	0.5			2400	16.6		

Other Data: 8 hr Cure Data: Cold MOR 230F - 900 psi 1500F - 1200 psi

Release Date: 1 Aug 2019

Heat Up Guide: Schedule FT

ASTM Class: C 401 Class E

Low Cement Castable

Refractory material should be stored in a cool, dry environment.

Note: All data are averaged results of ASTM tests (where applicable) on laboratory specimens. Reasonable variations in data can be expected. Data is not to be used for specification purposes. Product data is periodically updated to reflect product, raw material, process and/or testing changes. Please consult your Plibrico representative to make sure you have the most current data.