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# Plibrico Heat Up Schedule

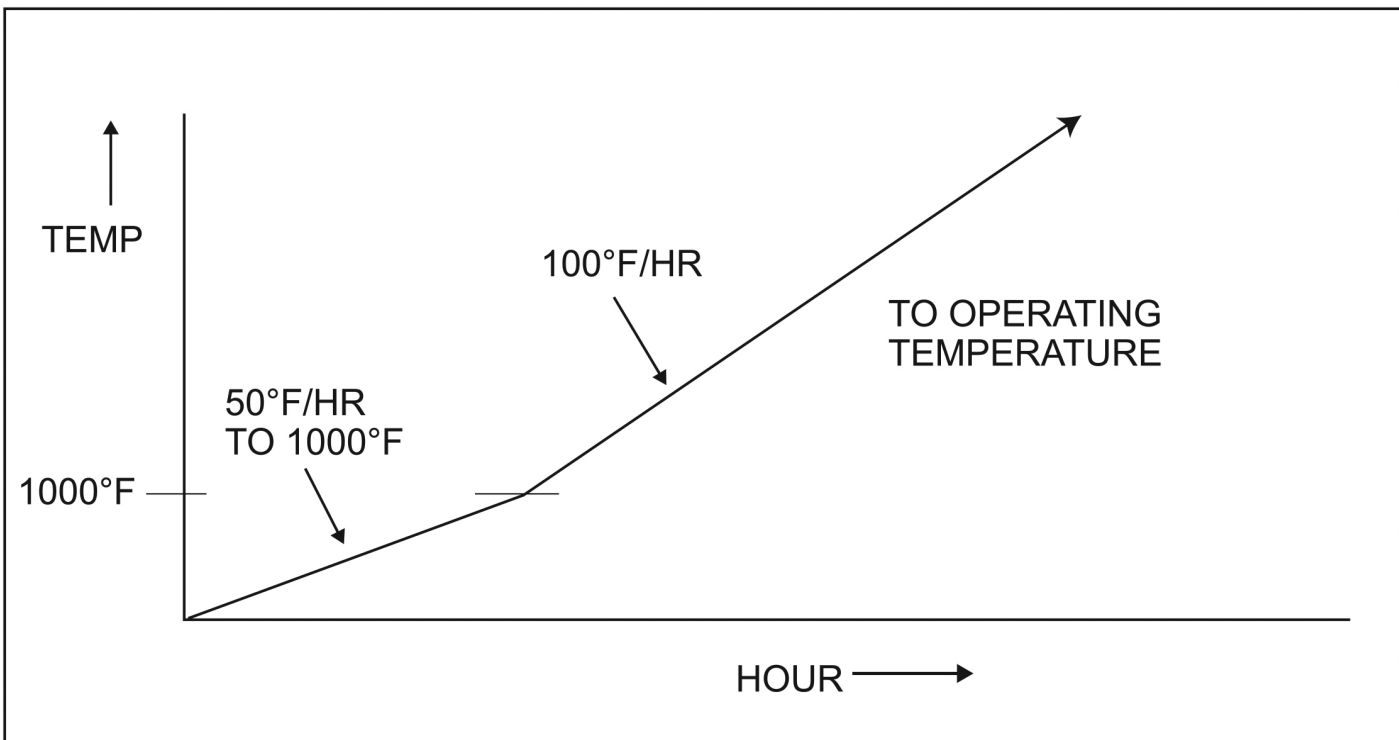
## Redline Schedule 4

### Phos Bonded Plastic Refractories

Redline Schedule 4 heat up guide applies to Plibrico's family of Redline phosphate bonded, chemically bonded, plastic refractories and should be followed as closely as possible.

Please follow the heating rate as shown in the chart below. When operating temperature is attained, the material should be held at that temperature as long as possible. The minimum hold time would be one (1) hour per inch (25mm) of the greatest lining thickness.

The initial cool down rate should be at a minimum rate of 2000°F / 93°C per hour.



**NOTE:** If pressure steaming should occur at any time during the bake out, the procedure should be put on hold until the steaming subsides, it is not necessary that the steaming stops completely. The schedule should then resume from the point of interruption.

For questions, please consult your Plibrico representative or the Plibrico Technical Department.