



# Plibrico Company, LLC

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# Technical Data Sheet Redline Redcast SC 60

Product # 52104

Available Internationally As:

Redline Redcast SC 60

### Product Description:

This low cement, high purity silicon carbide castable provides excellent abrasion resistance, high thermal conductivity, and outstanding thermal shock resistance. It will perform particularly well in areas subjected to high impact such as aluminum transfer troughs, and tapout blocks in aluminum melting and holding furnaces.

**Standard Packaging:** 55 # / 25 kg Bag

**Shelf Life:** 6 months

**Service Limit:** 2700 °F 1480 °C

**Contact Limit:** 1700 °F 927 °C

**Bulk Density - In Service:** 165 pcf 2643 kg/m<sup>3</sup>

**Bulk Density - To Place:** 165 pcf 2643 kg/m<sup>3</sup>

**Minimum Time To Firing:** 24 hr

**Abrasion Loss after 1500°F / 815°C**  
 per ASTM C704

N/A cc

Chemistry (calcined) %					
Al <sub>2</sub> O <sub>3</sub>	22.9	Alk		MgO	0.1
SiO <sub>2</sub>	13.9	TiO <sub>2</sub>	1.1	ZrO <sub>2</sub>	
CaO	0.7	P <sub>2</sub> O <sub>5</sub>		Other	
Fe <sub>2</sub> O <sub>3</sub>	0.6	SiC	60.5		

Water Range Per Standard Package		%	Quarts	Liters
Vib Casting	min	4.8	1.3	1.2
	max			
Casting	min	4.8	1.3	1.2
	max			
Pumping	min			
	max			

Coefficient of Thermal Expansion (reversible):	
x 10 <sup>-6</sup> in/in/°F	x 10 <sup>-6</sup> mm/mm/°C

Thermal Conductivity	btu*in/hr*ft <sup>2</sup> *°F	W/m°C
500°F / 260°C	45.4	6.54
1000°F / 540°C	40.7	5.86
1500°F / 815°C	40.1	5.77
2000°F / 1090°C	34.3	4.94

Temperature		Linear Change% per ASTM C113	CCS per ASTM C133		Cold MOR per ASTM C133		Hot MOR per ASTM C583	
°F	°C		psi	MPa	psi	MPa	psi	MPa
250	120	-0.1	5800	40.0	2210	15.2		
1000	540	-0.2			1920	13.2		
1500	820	-0.2			2200	15.2		
2000	1090	-0.3			2330	16.1		
2500	1370	-0.1			2520	17.4		

Other Data:

Release Date: 1 Jan 2000

Heat Up Guide: Redline Schedule 1

ASTM Class:

Low Cement Castable

Refractory material should be stored in a cool, dry environment.

**Note:** All data are averaged results of ASTM tests (where applicable) on laboratory specimens. Reasonable variations in data can be expected. Data is not to be used for specification purposes. Product data is periodically updated to reflect product, raw material, process and/or testing changes. Please consult your Plibrico representative to make sure you have the most current data.