

Plibrico Company, LLC 1935 Techny Road - Unit 16 Northbrook, IL 60062 (312) 337-9000 www.plibrico.com

Technical Data Sheet Redline Redlite 110

Product # 55102

Available Internationally As:

Redline Redlite 110

Product Description:

This material is a high temperature semi-insulating castable which has excellent properties. It contains a non-wetting additive for molten aluminum contact applications. It is designed for applications that exceed the requirements of standard insulating properties. It can be used in melting and holding furnace doors and over-the-road ladle linings and covers.

40 # /	<i>18 kg</i> Bag
6 month	S
2800 °F	1540 °C
N/A °F	N∕A °C
112 pcf	1794 kg/m³
112 pcf	1794 kg/m³
	6 month 2800 °F N/A °F 112 pcf

Minimum Time To Firing: 24 hr

Water Range Per Standard Package		%	Quarts	Liters	
Vib	min	8.9	1.7	1.6	
Casting	max				
	min	8.9	1.7	1.6	
Casting	max				
Pumping	min				
	max				

Abrasion Loss after 1500°F / 815°C
per ASTM C704

N/A cc

Chemistry (calcined) %					
Al_2O_3	50.1	Alk	0.7	MgO	0.3
SiO ₂	43.6	TiO ₂	1.5	ZrO ₂	
CaO	2.9	P_2O_5		Other	
Fe ₂ O ₃	0.9	SiC			

Coefficient of Thermal Expansion (reversable):				
x 10 ⁻⁶ in/in/°F / x 10 ⁻⁶ mm/mm/°C				
Thermal Conductivity	btu*in/hr*ft ^{2*°} F	W/m°C		

Conductivity		w/m C
500°F / <i>260</i> °C		
1000°F / <i>540</i> °C	4.7	0.68
1500°F / <i>815</i> °C	4.2	0.60
2000°F / <i>1090</i> °C		

Temperature Linear		CCS per ASTM C133		Cold MOR per ASTM C133		Hot MOR per ASTM C583		
°F	°C	Change% per ASTM C113	psi	MPa	psi	MPa	psi	МРа
220	100				1520	10.5		
1000	540	-0.1						
1500	820	-0.3			1440	9.9	1780	12.3
Other D	ata:							

Release Date: 1 Jun 2006

Refractory material should be stored in a cool, dry environment.

Note: All data are averaged results of ASTM tests (where applicable) on laboratory specimens. Reasonable variations in data can be expected. Data is not to be used for specification purposes. Product data is periodically updated to reflect product, raw material, process and/or testing changes. Please consult your Plibrico representative to make sure you have the most current data.

Heat Up Guide: Redline Schedule 3

ASTM Class: C 401 Class S Insulating Castable

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