



# Plibrico Company, LLC

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# Technical Data Sheet Redline Redlite 28A

Product # 55202

Available Internationally As:

Redline Redlite 28A

### Product Description:

This material is a high temperature insulating castable which has excellent properties. It contains a non-wetting additive for molten aluminum contact applications. It can be used in melting and holding furnace doors, furnace subhearth and over-the-road ladle linings and covers.

**Standard Packaging:** 30 # / 14 kg Bag

**Shelf Life:** 12 months

**Service Limit:** 2800 °F 1540 °C

**Contact Limit:** 1700 °F 927 °C

**Bulk Density - In Service:** 79 pcf 1266 kg/m<sup>3</sup>

**Bulk Density - To Place:** 79 pcf 1266 kg/m<sup>3</sup>

**Minimum Time To Firing:** 24 hr

**Abrasion Loss after 1500°F / 815°C**  
 per ASTM C704

N/A cc

Chemistry (calcined) %					
Al <sub>2</sub> O <sub>3</sub>	55.2	Alk	1.5	MgO	0.2
SiO <sub>2</sub>	36.1	TiO <sub>2</sub>	0.5	ZrO <sub>2</sub>	
CaO	5.5	P <sub>2</sub> O <sub>5</sub>		Other	
Fe <sub>2</sub> O <sub>3</sub>	0.7	SiC			

Water Range Per Standard Package		%	Quarts	Liters
Vib Casting	min	20.0	2.9	2.7
	max			
Casting	min	20.0	2.9	2.7
	max			
Pumping	min			
	max			

Coefficient of Thermal Expansion (reversible):	
x 10 <sup>-6</sup> in/in/°F	x 10 <sup>-6</sup> mm/mm/°C

Thermal Conductivity	btu*in/hr*ft <sup>2</sup> *°F	W/m°C
500°F / 260°C	2.4	0.35
1000°F / 540°C	2.6	0.37
1500°F / 815°C	3.0	0.43
2000°F / 1090°C	3.8	0.55

Temperature		Linear Change% per ASTM C113	CCS per ASTM C133		Cold MOR per ASTM C133		Hot MOR per ASTM C583	
°F	°C		psi	MPa	psi	MPa	psi	MPa
250	120	-0.2	1050	7.0	420	2.9		
1000	540	-0.3			330	2.3		
1500	820	-0.3			390	2.7		
2000	1090	-0.4			390	2.7		
2500	1370	1.8			720	5.0		

Other Data:

Release Date: 1 Aug 2016

Heat Up Guide: Redline Schedule 3

ASTM Class: C 401 Class C  
 Regular Castable

Refractory material should be stored in a cool, dry environment.

**Note:** All data are averaged results of ASTM tests (where applicable) on laboratory specimens. Reasonable variations in data can be expected. Data is not to be used for specification purposes. Product data is periodically updated to reflect product, raw material, process and/or testing changes. Please consult your Plibrico representative to make sure you have the most current data.